

Ferrule Installation Instructions

Parts included: 2 Rubber tips, 2 #4 x 3/4" Flat head screws, 1 brass ferrule, 1 brass ring.

Installation: Two way to install this tip, one is with out the brass ring, the second with the brass ring. With out the brass ring it looks best if the end if the cane shaft is the same diameter as the brass ferrule (.688") Dimension "A" should be .75".

When the end of the cane shaft is larger then .688" the brass ring should be used to help hide the transition, see Diagram B. Dimension "A" should be .935.

Once you have machined the end of the cane shaft then you need to pre-drill the end of the cane shaft for the screw with 1/16" drill bit.

Next, epoxy the brass tip to the cane shaft and when dry insert the rubber tip and screw.

